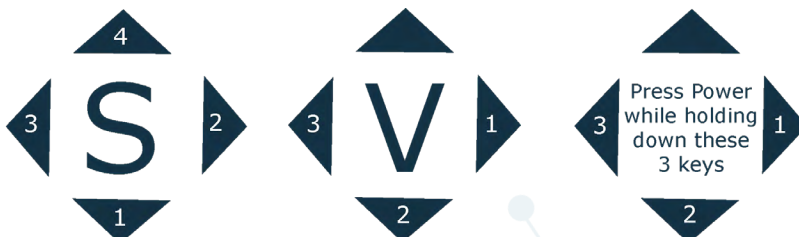


# Roland Inkjet Shut Down Guidelines

	2 WEEKS	1 MONTH	2 MONTHS +
<b>Eco-Solvent Inks- Downtime with Main Power On</b>			
<b>During Downtime</b>	Sub Power on 1X Per Week Manual Cleaning 1X Per week	Sub Power on 1X Per Week Manual Cleaning 1X Per week	See Downtime with Main Power Off
<b>Returning to Service</b>	Manual Cleaning + Test Print	Manual Cleaning + Test Print	See Downtime with Main Power Off
<b>Eco-Solvent Inks- Downtime with Main Power Off</b>			
<b>During Downtime</b>	Manual Cleaning	Manual Cleaning Head Wash	Manual Cleaning + Head Wash
<b>Returning to Service</b>	Manual Cleaning + Check Consumables + Verify Test Print	Ink Fill + Complete Service Checklist	Head Wash + Ink Fill + Complete Service Checklist
<b>Eco-UV Inks- Downtime with Main Power On</b>			
<b>During Downtime</b>	Check Ink Expiration Dates Sub Power on 1X Per Week Manual Cleaning 1X Per week	Check Ink Expiration Dates Sub Power on 1X Per Week Manual Cleaning 1X Per week	See Downtime with Main Power Off
<b>Returning to Service</b>	Check Ink Expiration Dates Manual Cleaning + Test Print	Check Ink Expiration Dates + Manual Cleaning + Test Print	See Downtime with Main Power Off
<b>Eco-UV Inks- Downtime with Main Power Off</b>			
<b>During Downtime</b>	Manual Cleaning Head Wash	Manual Cleaning + Head Wash	Manual Cleaning Head Wash
<b>Returning to Service</b>	Manual Cleaning Check Consumables Verify Test Print	Check Ink Expiration Dates + Ink Fill + Complete Service Checklist	Check Ink Expiration Dates Head Wash + Ink Fill + Complete Service Checklist

Here is a 'cheat sheet' for entering service mode. It can be tricky the first time you try it.



The key sequence will allow you to enter Service Menu.  
The full sequence must be performed within 10 to 20 seconds.

